

2/5/2019

[Dart Hawkesbury] Job Sheet - Quirion, Sonia



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

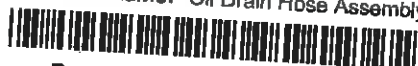
D5521-041
Job Sheet 188567



Part No: D5521-041

Part Name: Oil Drain Hose Assembly

Job Qty: 10 pcs



Part Weight: 0 lbs

Job Created: 1/11/19

Due Date: 2/28/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Jesse White

Description:

Note: DWG REV A SHEET 1 IPP REV:A 17.04.12 NEW ISSUE DD VERF:JFS IPP REV:B 17.05.12 AS PER DWG
REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Small Fab - 1	10 pcs		2/28/19	0.00	2.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	10 pcs		2/28/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	10 pcs		2/28/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

DAS Sign-off

58 FEB 07 2019

9-89

DAS

40

9-89

DAS

9

9-89

FEB 26 2019

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	2/28/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op 110 - ASSEMBLE AS PERR DWG AND NOTE9

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5527-3	Activating Tool	10 pcs (1 ea)	110-Small Fab - 1	5069306x4 5147338
D5528-1	Tubing	10 pcs (1 ea)	110-Small Fab - 1	5149812
D5529-1	Double Ear Clamp	10 pcs (1 ea)	110-Small Fab - 1	5149816

5145869

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D5527-3	10	57	0
	D5528-1	10	45	0
	D5529-1	10	64	0

Part Specifications

Specifications could not be found.

md 19 Jun 2019



Entered: _____ Date: _____ WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. 19-7205

Job: 188567

Part No. DSS21-041

DISPOSITION

Rework ☐
Scrap ☒
Use-as-is ☐

DEPARTMENT/PROCESS

Cross tube ☐
Small Fab ☒
Finishing ☐
Skid-tube ☐
Machining ☐
Large Fab ☐
Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

QTY Affected: 1

Sequence #: 110

MRB (QSI042)

PD 19-02-22

Disposition

Description Work Order Deviation

Hose kinked

Scrap no replace

Completed By

SL 19-02-22

Lead hand / Supervisor

PD 19-02-22

QC / QA Coordinator

PD 19-02-22

Root Cause

Operator ☒
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☒
Cracks ☒
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Other/Details: _____
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☒
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐
Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐